

## Plant Portrait

# Biological Wastewater Treatment

## MALATYA / Turkey

### Municipal and Industrial Waste Water Treatment



At the central sewage treatment plant of the City of Malatya (Turkey) sanitary and industrial wastewater is treated by means of mechanical and biological methods to meet European Standards. The treated effluent passes to the river and the generated sludge will be used in agriculture or can be dumped after mechanical dewatering.

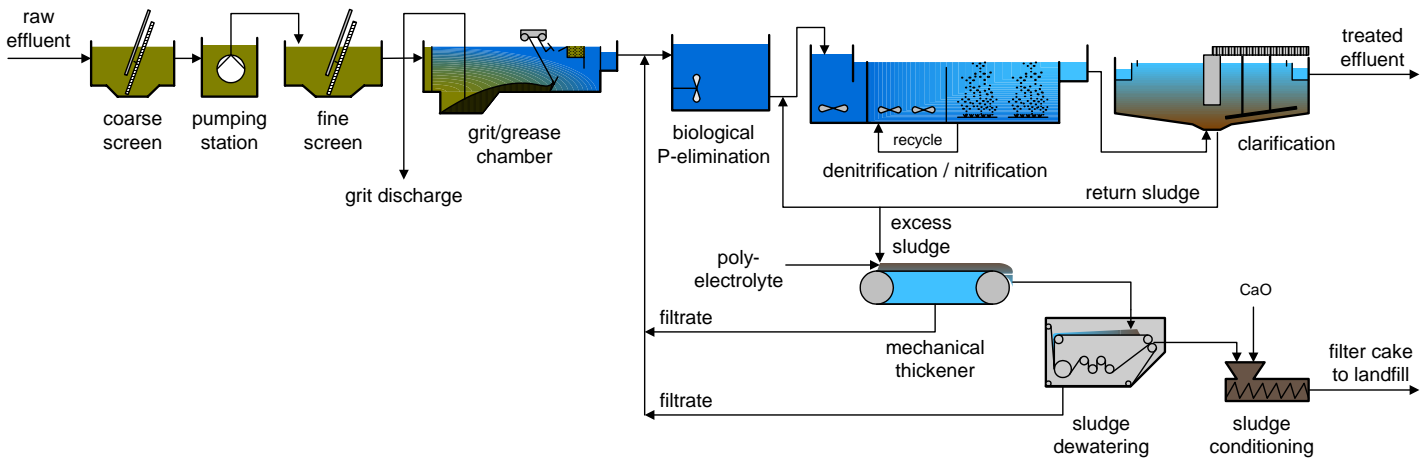
The plant is designed for a capacity of 720,000 PE (population equivalent), which corresponds to a daily waste water flow of 133,600 m<sup>3</sup>/d.

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6. El Terra St. Hadayek El Ahram - Giza, Egypt  
Tel . +2 (02) 3377 2082 Fax. +2 (02) 3376 2465  
[www.bamagllc.com](http://www.bamagllc.com)



## 1. Objective

Treatment of sanitary and industrial wastewater

### Freights at plant inlet

Daily flow	133,600 m <sup>3</sup> /d
BOD <sub>5</sub>	32,400 kg/d
COD	64,800 kg/d
Suspended solids	37,800 kg/d
Nitrogen, total	5,940 kg/d
Phosphorus, total	970 kg/d

### Treated water quality

BOD <sub>5</sub>	25 mg/l
COD	125 mg/l
Suspended solids	35 mg/l
Nitrogen, total	10 mg/l
pH value	6 - 9

## 2. Plant concept

### Treatment stages

Wastewater pumping station and mechanical pre-treatment with coarse and fine screen, aerated grit and grease chamber.

Biological treatment with selector, anaerobic and aeration tanks, sedimentation and sludge pumping station.

Sludge treatment with mechanical thickening, dewatering and conditioning.

### Brief description

Wastewater at plant inlet is first lifted by pumps up to a level that it can pass through from the pump discharge to the recipient by gravity.

After pre-treatment by screens and grit/grease chambers waste water is treated biologically. Biological treatment consists of a selector as first stage in which return sludge is added, an anaerobic tank for phosphorus removal, and the aeration tanks with oxic and anoxic zones for the degradation of organic carbon (BOD<sub>5</sub> and COD) as well as Nitrogen by means of nitrification and denitrification. Activated sludge is separated in the upstream

clarifiers and routed back to the selector from the return sludge pumping station.

Excess sludge will be mechanically thickened and dewatered by belt filter presses. For the improvement of sludge thickening polyelectrolyte is dosed as floc aid. The discharged filter cake will be disposed off from the plant and used for agriculture purposes or will be dumped after final conditioning with quick lime up to a content of dry solids of 35%. For this the associated equipment like sludge / lime mixer, quick lime silo with dosing is provided.

## 3. Characteristic plant data

### Inlet pumping station

2 Pumps A  
Capacity 6,000 m<sup>3</sup>/h

4 Pumps B  
Capacity 3,000 m<sup>3</sup>/h

### Mechanical pre-treatment

3 Fine screens  
Bare spacing 6 mm

2 Screenings presses  
Capacity 4 m<sup>3</sup>/h

4 Grit chambers  
Type: Longitudinal, aerated grit chamber  
Length 60.00 m  
Width 3.50 m  
Grease chambers integrated  
Width 2.10 m

2 Grit/grease scrapers  
Type: Double bridge blade scraper  
Span 9.50 m

4 Grit pumps  
4 Grease pumps

2 Grit classifiers  
Capacity 40 m<sup>3</sup>/h

### Biological treatment

1 Anaerobic tank  
Volume 18,230 m<sup>3</sup>

8 Submersible mixers

6 Aeration tanks  
Volume, each 28,330 m<sup>3</sup>

4 Submersible mixers each tank

1 Circulation pump each tank  
Capacity 3,750 m<sup>3</sup>/h

### Fine bubble aeration

4 Turbo-blowers  
Capacity 14,000 m<sup>3</sup>/h

6 Clarifiers  
Diameter 55.00 m  
Water depth 4.70 m

6 Scrapers  
Type: Blade scraper

4 Sludge pumps  
Capacity 4,500 m<sup>3</sup>/h

### Sludge treatment

3 Feed pumps  
Capacity 80 m<sup>3</sup>/h

3 Belt thickener  
Capacity 80 m<sup>3</sup>/h

1 Floc aid dosing  
Concentration 0.5 / 0.1 %

3 Belt filter presses  
Capacity 12 m<sup>3</sup>/h

1 Quick lime silo with lime feeder

1 Sludge/lime mixer  
Capacity 12 m<sup>3</sup>/h

## 4. Remark

Due to the fact that the aeration is operated as simultaneous sludge stabilisation for the first stage of extension, primary sedimentation as well as anaerobic sludge digestion is not considered necessary for the time being. These treatment stages will be provided for the second extension.